



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4640-9

Job Sheet 183213



Part No: D4640-9

Job Qty: 2 ea

Part Name: RH Aft Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 18/09/19
100	Waterjet	2 pcs	9/21/18	9/21/18	0.00	0.13	Waterjet1		SC 18/09/19
110	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC2		SC 18/09/19
120	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC8		38
130	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	57432	DAS
140	QC21-SA	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DAS 21 9-89

SEP 21 2018

SEP 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	10.6000 sf (5.3 ea)	90-Start up Operation	511169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	11	2,124	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐				
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																					
Large Fab ☐	Composite ☐	Supplier ☐																						
		INTV Effective : _____		MRB (QSI042) Approval																				
		_____ osition		Completed By																				
				Lead hand / Supervisor Approval Verification																				
				QC / QA Coordinator Approval																				
CATEGORY																								
<table style="width:100%; border: none;"> <tr> <td style="border: none;">☐ Power Loss/Surge</td> <td style="border: none;">☐ Positioned Wrong</td> </tr> <tr> <td style="border: none;">☐ Folio/Program</td> <td style="border: none;">☐ Outside Dimensions</td> </tr> <tr> <td style="border: none;">☐ Grain</td> <td style="border: none;">☐ Over/Under tolerance</td> </tr> <tr> <td style="border: none;">☐ Weld</td> <td style="border: none;">☐ Part Incorrect</td> </tr> <tr> <td style="border: none;">☐ Wrong Stock Pulled</td> <td style="border: none;">☐ Part Lost/Missing</td> </tr> <tr> <td style="border: none;">☐ Out of Sequence</td> <td style="border: none;">☐ Part Moved</td> </tr> <tr> <td style="border: none;">☐ Off-set</td> <td style="border: none;">☐ Drawing</td> </tr> <tr> <td style="border: none;">☐ Mislabeled</td> <td style="border: none;">☐ Finish</td> </tr> <tr> <td style="border: none;">☐ Fit/Function</td> <td style="border: none;">☐ Misread</td> </tr> <tr> <td style="border: none;">☐ Misaligned/off center</td> <td style="border: none;">☐ Turning Sequence</td> </tr> </table>					☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Dimensions	☐ Grain	☐ Over/Under tolerance	☐ Weld	☐ Part Incorrect	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Part Moved	☐ Off-set	☐ Drawing	☐ Mislabeled	☐ Finish	☐ Fit/Function	☐ Misread	☐ Misaligned/off center	☐ Turning Sequence
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DART
AEROSPACE

Container No: S111783
 Part: D4640-9
 Job No: 183213
 Serial No/Batch: S111783
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 09/20/18

Equip/Tooling ☐
 Handling/Pre ☐
 Material ☐
 Internal Transport ☐
 Tribal Knowledge ☐
 LOA ☐
 Substation ☐
 Past Expiry Date ☐
 Misidentified ☐

Supplier ☐
 Training ☐
 Use for Testing ☐
 Poor Information ☐
 Rushing ☐
 Product Improvement ☐
 Process Improvement ☐
 Manufacturing Process ☐
 Past Due ☐

Cracks ☐
 Crimp/Kink/Ripple/Wave ☐
 Cuffs ☐
 Crushing ☐
 Heat Treat ☐
 Wave/Twist in Tube ☐
 Marks/Chatter ☐

Inspection Incomplete/Unqualified ☐
 Contamination ☐
 Countersink ☐
 Cut Too Short ☐
 Instructions Incomplete/Unclear ☐
 Drill Holes ☐

OTHER : _____

